

Safety Data Sheet (SDS)

First edition: 3/Jun/2022  
Third revision: 5/Sep/2024

1. Identification of the Substance and of the Company

Product Identifier: Ceramic (including coated or surface-treated Ceramic)

Supplier Information:

Company Name: MITSUBISHI MATERIALS CORPORATION  
Address: 3-2-3, Marunouchi, Chiyoda-ku Tokyo 100-8117 Japan  
Contact Department: Metalworking solutions company Safety, Environment & Quality Division  
Phone Number: +81-3-5252-5381  
FAX Number: +81-3-5252-5436  
Emergency Phone Number: +81-297-42-7016, +81-297-42-1111  
Safety, Environment & Quality Division  
Tsukuba Quality Assurance Office  
8:00am to 5:00pm, except Sundays, National holidays and Company holidays.

Recommended Use of the Ceramic

Cutting and drilling tools for metallic materials

Restrictions on Use of the Ceramic

Do not use for other than the specified purpose

Attention to the Phase/State of the Ceramic

- Ceramic as a solid state is chemically stable and safe from explosive, flammable, combustible, pyrophoric, water reactive and oxidizable in a normal environment.
- Ceramic is safe for use as cutting tools (grinding, machining, rolling for metals) under normal conditions.
- This SDS informs about the dust, fumes or vapors which occur from Ceramic producing process such as raw material powder handling and grinding.

2. Hazard Statements:

The GHS Classification

Some data (such as the burning rate test data, etc.) for the dust, fumes or vapors which occur from Ceramic producing process are unavailable. Therefore, they are not classified by GHS.

The hazards of the individual metal ingredients (cobalt, nickel, and chromium) that make up the Ceramic are classified as follows. In addition, other hazards and harmful effects (health, environmental, physical and chemical) that are not listed are not applicable or classifiable under GHS.

- GHS classification for the hazards of cobalt alone is below.  
(When cobalt is included as a metal ingredient of Ceramic)

|                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|-----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Health Hazard:        | <div><ul style="list-style-type: none"><li>• Acute toxicity (oral) Category 4</li><li>• Acute toxicity (inhalation: dust, mist) Category 1</li><li>• Serious eye damage/Eye irritation Category 2B</li><li>• Respiratory sensitization Category 1A</li><li>• Skin sensitization Category 1A</li><li>• Carcinogenicity Category 2</li><li>• Reproductive toxicity Category 1B</li><li>• Specific target organ toxicity (single exposure) Category 1 (respiratory system)</li><li>• Specific target organ toxicity (repeated exposure) Category 1 (respiratory system, heart, thyroid, blood system, reproductive system (male))</li></ul></div> |
| Environmental Hazard: | <div><ul style="list-style-type: none"><li>• Hazardous to the aquatic environment – short-term (acute) Category 1</li><li>• Hazardous to the aquatic environment – long-term (chronic) Category 1</li></ul></div>                                                                                                                                                                                                                                                                                                                                                                                                                              |

- GHS classification for the hazards of nickel alone is below.  
(When nickel is included as a metal ingredient of Ceramic)

|                       |                                                                                                                                                                                                                                                  |                                                                                                                      |
|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| Health Hazard:        | <ul style="list-style-type: none"><li>Respiratory sensitization</li><li>Skin sensitization</li><li>Carcinogenicity</li><li>Specific target organ toxicity (single exposure)</li><li>Specific target organ toxicity (repeated exposure)</li></ul> | Category 1<br>Category 1<br>Category 2<br>Category 1 (respiratory system, kidney)<br>Category 1 (respiratory system) |
| Environmental Hazard: | <ul style="list-style-type: none"><li>Hazardous to the aquatic environment – long-term (chronic)</li></ul>                                                                                                                                       | Category 4                                                                                                           |

- GHS classification for the hazards of chromium alone is below.  
(When chromium is included as a metal ingredient of Ceramic)

|                |                                                                                                                                                                                                         |                                                                                       |
|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Health Hazard: | <ul style="list-style-type: none"><li>Serious eye damage/Eye irritation</li><li>Respiratory sensitization</li><li>Skin sensitization</li><li>Specific target organ toxicity (single exposure)</li></ul> | Category 2<br>Category 1A<br>Category 1A<br>Category 3 (respiratory tract irritation) |
|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|

GHS Label Elements

GHS label elements for the individual metal ingredients (cobalt, nickel, and chromium) that make up the Ceramic are as follows.

|                    | Cobalt                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Nickel                                                                                                                                                                                                                                                                                                                                                                           | Chromium                                                                                                                                                                                                                                                                     |
|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Hazard Pictograms: |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                              |
| Signal Words:      | Danger                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                              |
| Hazard Statements: | <ul style="list-style-type: none"><li>Harmful if swallowed</li><li>Life threatening if inhaled</li><li>Eye irritation</li><li>Risk of causing allergies, asthma or breathing difficulties if inhaled</li><li>Risk of causing an allergic skin reaction</li><li>May cause cancer</li><li>May cause adverse effects on fertility or the unborn child</li><li>Organ disorder (respiratory system)</li><li>Organ disorder due to long-term or repeated exposure (respiratory system, heart, thyroid, blood system, reproductive system (male))</li><li>Very toxic to aquatic life due to long-lasting effects</li></ul> | <ul style="list-style-type: none"><li>Risk of causing allergies, asthma or breathing difficulties if inhaled</li><li>Risk of causing an allergic skin reaction</li><li>May cause cancer</li><li>Respiratory and kidney disorders</li><li>Respiratory disorder due to long-term or repeated exposure</li><li>May be harmful to aquatic life due to long-lasting effects</li></ul> | <ul style="list-style-type: none"><li>Severe eye irritation</li><li>Risk of causing allergies, asthma or breathing difficulties if inhaled</li><li>Risk of causing an allergic skin reaction</li><li>Risk of respiratory irritation (respiratory tract irritation)</li></ul> |

|                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|---------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Precautionary Statements: | <p><b>【Prevention】</b></p> <ul style="list-style-type: none"> <li>Obtain safety instructions* before use</li> <li>Do not handle until all safety precautions have been read and understood</li> <li>Use appropriate personal protection and ventilation system keeping away from exposure</li> <li>Wear suitable protective gloves</li> <li>If ventilation is inadequate, wear a suitable respirator</li> <li>Do not breathe dust, fumes or vapors</li> <li>Do not eat, drink or smoke in handling area</li> <li>Wash skin thoroughly after handling</li> <li>Do not release into the environment</li> </ul> <p><b>【Responses】</b></p> <ul style="list-style-type: none"> <li>If inhaled, move to fresh air and take a rest with posture easy to breathe</li> <li>If respiratory symptoms occur, contact a doctor</li> <li>When feeling ill, get medical advice/attention</li> <li>Take off contaminated clothing and wash before reuse</li> <li>If on skin, rinse away immediately with a large amount of water and soap</li> <li>If skin irritation occurs, contact a doctor and get medical advice/attention</li> <li>If exposed or concerned, get medical advice/attention</li> <li>If dust is in eyes, immediately wash away with clean water (remove the contact lenses if possible)</li> <li>If irritation persists, get medical advice/attention</li> <li>If a large amount of dust is swallowed, get medical advice/attention after ingesting plenty of water to dilute</li> </ul> <p><b>【Storage】</b></p> <ul style="list-style-type: none"> <li>Avoid sudden changes of temperature and high humidity for storage</li> </ul> <p><b>【Disposal】</b></p> <ul style="list-style-type: none"> <li>Contact a specialized waste disposal company licensed by the governor</li> </ul> |
|---------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

\*For safety instructions, refer to the Japan Cutting & Wear-resistant Tool Association website (<http://www.jta-tool.jp/>).

### 3. Composition/Information on Ingredient

- Distinction between substance and mixture: Mixture (alloy)
- Chemical name or general name: Ceramic

Ceramic may be coated or surface treated with the following substances.

AlN, Al<sub>2</sub>O<sub>3</sub>, TiC, TiCN, TiN, (Al,Ti)N, (Al, Cr)N, (Ti,Al,Cr)N, Cr<sub>3</sub>C<sub>2</sub>, CrN, (Ti,Si)N, (Ti,Zr)N, WC, VC etc.

- Ingredients and concentration or concentration range (composition) of Ceramic

| Ingredient            | Chemical Formula               | CAS No     | PRTR Law No | Official Number of Industrial Safety and Health Law | Composition mass% |
|-----------------------|--------------------------------|------------|-------------|-----------------------------------------------------|-------------------|
| Aluminum oxide        | Al <sub>2</sub> O <sub>3</sub> | 1344-28-1  | N/A         | 1-(3)-477                                           | 0-100             |
| Zirconium oxide       | ZrO <sub>2</sub>               | 1314-23-4  | N/A         | *1                                                  | 0-15              |
| Ytterbium oxide       | Yb <sub>2</sub> O <sub>3</sub> | 1314-37-0  | N/A         | N/A                                                 | 0-5               |
| Yttrium oxide         | Y <sub>2</sub> O <sub>3</sub>  | 1314-36-9  | N/A         | *1                                                  | 0-15              |
| Magnesium oxide       | MgO                            | 1309-48-4  | N/A         | N/A                                                 | 0-5               |
| Chromium oxide        | Cr <sub>2</sub> O <sub>3</sub> | 1308-38-9  | 87          | *1                                                  | 0-1               |
| Cerium oxide          | CeO <sub>2</sub>               | 1306-38-3  | 665         | N/A                                                 | 0-5               |
| Didysprosium trioxide | Dy <sub>2</sub> O <sub>3</sub> | 1308-87-8  | N/A         | N/A                                                 | 0-5               |
| Lanthanum oxide       | La <sub>2</sub> O <sub>3</sub> | 1312-81-8  | N/A         | N/A                                                 | 0-5               |
| Silicon carbide       | SiC                            | 409-21-2   | 667         | *1                                                  | 0-40              |
| Zirconium carbide     | ZrC                            | 12070-14-3 | N/A         | 1-(3)-298                                           | 0-10              |
| Aluminum nitride      | AlN                            | 24304-00-5 | N/A         | N/A                                                 | 0-20              |
| Silicon nitride       | Si <sub>3</sub> N <sub>4</sub> | 12033-89-5 | N/A         | N/A                                                 | 0-100             |

|                       |                                |            |     |     |       |
|-----------------------|--------------------------------|------------|-----|-----|-------|
| Titanium nitride      | TiN                            | 25583-20-4 | N/A | n/a | 0-30  |
| Cobalt                | Co                             | 7440-48-4  | 132 | *1  | 0-10  |
| Cobalt oxide          | Co <sub>3</sub> O <sub>4</sub> | 1308-06-1  | 132 |     |       |
| Nickel                | Ni                             | 7440-02-0  | 308 | *1  | 0-0.5 |
| Nickel oxide          | NiO                            | 1313-99-1  | 309 |     |       |
| Tungsten carbide      | WC                             | 12070-12-1 | N/A | N/A | 0-85  |
| Tantalum carbide      | TaC                            | 12070-06-3 | N/A | N/A | 0-20  |
| Titanium carbide      | TiC                            | 12070-08-5 | N/A | N/A | 0-75  |
| Niobium carbide       | NbC                            | 12069-94-2 | N/A | N/A | 0-20  |
| Titanium carbonitride | TiCN                           | N/A        | N/A | N/A | 0-75  |

\*1 Although it is a substance subject to the Industrial Safety and Health Law, it has not been given an Official Gazette Publication Number.

- ※ For the details regarding the content of the designated chemical material (effective digit: 2), please contact the responsible department.
- ※ Even if the Ceramic does not contain cobalt, nickel, and chromium as an active ingredient, it may contain cobalt, nickel, and chromium as an impurity.

#### 4. First-Aid Measures

##### If Inhaled

- If the high concentration of dust is inhaled or respiratory symptoms (coughs, gasping, shortness of breath, etc.) are experienced, move to fresh air and take a rest with posture easy to breathe. If breathing difficulties occur, administer oxygen inhalation. If breathing has stopped, immediately administer artificial respiration and get medical advice/attention.
- If irritation or rash persists, get medical advice/attention.

##### If on Skin

- If dust is contacted with skin, take off contaminated clothing and rinse the affected area with soapy water thoroughly. If irritation or rash persists, get medical advice/attention.

##### If in Eyes

- If dust is in eyes, immediately wash away with clean water (remove the contact lenses if possible). If irritation persists, get medical advice/attention.

##### If Swallowed

- If a large amount of dust is swallowed, get medical advice/attention after ingesting plenty of water to dilute.

#### 5. Fire-Fighting Measures

##### Suitable Extinguishing Media and Unsuitable Extinguishing Media

- To extinguish dust fire, use dry sand, expanded vermiculite, dilatable perlite, ABC type (general, oil, electric fire) powder extinguishers or water (no water allowed for the dust containing cut powders of light metal such as magnesium and aluminum).

##### Special Protective Equipment and Emergency Procedures for Fire-Fighters

- In fighting a fire, wear a protective clothing, dust-proof respirator or respiratory protective equipment.

#### 6. Accidental Release Measures

##### Personal Precautions, Protective Equipment, and Emergency Procedures

- It is recommended that someone who cleans dust should wear clothing and respiratory protective equipment to minimize exposure.

##### Environmental Precautions

- Dispose of dust as industrial waste and prevent release in water systems.

##### Containment and Cleanup Methods and Equipment

- If there is dust which occurs from Ceramic producing process, isolate the area and remove the dust with a cleaner equipped with a filter which can take up fine particles very efficiently. If appropriate removing methods are not available, wet with water mist or wet floor mop to remove dust.

#### 7. Handling and Storage

##### Handling

##### ■ Technical Measures

- If the disperse of dust containing cobalt or nickel is concerned, provide local exhaust ventilation and use personal protective equipment to minimize exposure to human body.

### ■ Precautions for Safe Handling

- Obtain safety instructions\* before use.
- Do not handle until all safety precautions have been read and understood.

### ■ Contact Avoidance

- Take measures described in "Exposure Controls/Personal Protection."
- Do not breathe dust, fumes or vapors.
- Do not eat, drink or smoke in handling area.

### ■ Hygiene Measures

- Wash skin thoroughly after handling.
- Do not release into the environment.

### Storage

#### ■ Conditions for Safe Storage

- Avoid sudden changes of temperature and high humidity for storage.
- If storing fine powder, dust, and swarf generated by cutting or polishing, cover them with a cover to prevent dispersal.

#### ■ Materials for Safe Container

- Use materials meeting the specific gravity of Ceramic

## 8. Exposure Controls/Personal Protection

### Exposure Prevention

- Permissible concentration in working environment (reference value)

| Ingredient            | Chemical Formula               | OSHA* PEL*<br>mg/m <sup>3</sup> | ACGIH*<br>TLV*<br>mg/m <sup>3</sup> | Japan Society for<br>Occupational Health<br>Exposure Limit*<br>mg/m <sup>3</sup> |
|-----------------------|--------------------------------|---------------------------------|-------------------------------------|----------------------------------------------------------------------------------|
| Aluminum oxide        | Al <sub>2</sub> O <sub>3</sub> | 5 (as Al)                       | 10                                  | N/A                                                                              |
| Zirconium oxide       | ZrO <sub>2</sub>               | 5 (as Zr)                       | 5 (as Zr)                           | 0.5 (as Zr)                                                                      |
| Ytterbium oxide       | Yb <sub>2</sub> O <sub>3</sub> | N/A                             | N/A                                 | N/A                                                                              |
| Yttrium oxide         | Y <sub>2</sub> O <sub>3</sub>  | 1 (as Y)                        | 1 (as Y)                            | N/A                                                                              |
| Magnesium oxide       | MgO                            | 15                              | 10                                  | N/A                                                                              |
| Chromium oxide        | Cr <sub>2</sub> O <sub>3</sub> | 0.5 (as Cr)                     | 0.5 (as Cr)                         | 0.5 (as Cr)                                                                      |
| Cerium oxide          | CeO <sub>2</sub>               | N/A                             | N/A                                 | N/A                                                                              |
| Didysprosium trioxide | Dy <sub>2</sub> O <sub>3</sub> | N/A                             | N/A                                 | N/A                                                                              |
| Lanthanum oxide       | La <sub>2</sub> O <sub>3</sub> | N/A                             | N/A                                 | N/A                                                                              |
| Silicon carbide       | SiC                            | 5                               | 3                                   | N/A                                                                              |
| Zirconium carbide     | ZrC                            | 5 (as Zr)                       | 5 (as Zr)                           | N/A                                                                              |
| Aluminum nitride      | AlN                            | 5 (as Al)                       | 1 (as Al)                           | N/A                                                                              |
| Silicon nitride       | Si <sub>3</sub> N <sub>4</sub> | N/A                             | N/A                                 | N/A                                                                              |
| Titanium nitride      | TiN                            | N/A                             | N/A                                 | N/A                                                                              |
| Cobalt                | Co                             | 0.1                             | 0.02                                | 0.05                                                                             |
| Cobalt oxide          | Co <sub>3</sub> O <sub>4</sub> | (as Co)                         | (as Co)                             | (as Co)                                                                          |
| Nickel                | Ni                             | 1.0                             | 1.5                                 | 1.0                                                                              |
| Nickel oxide          | NiO                            | (as Ni)                         | (as Ni)                             | (as Ni)                                                                          |
| Tungsten carbide      | WC                             | 5 (as W)                        | 5 (as W)                            | N/A                                                                              |
| Tantalum carbide      | TaC                            | 5 (as Ta)                       | 5 (as Ta)                           | N/A                                                                              |
| Titanium carbide      | TiC                            | N/A                             | N/A                                 | N/A                                                                              |
| Niobium carbide       | NbC                            | N/A                             | N/A                                 | N/A                                                                              |
| Titanium carbonitride | TiCN                           | N/A                             | N/A                                 | N/A                                                                              |

\*OSHA: Occupational Safety & Health Administration U.S. Department

\*PEL: Permissible Exposure Limit

\*ACGIH: American Conference of Governmental Industrial Hygienists Inc.

\*TLV: Threshold Limit Value

- \*Exposure Limit: If processing such as polishing and cutting that generates dust, for ingredients with no indicated value, refer to the exposure limit of the Japan Society for Occupational Health
- \*N/A: Not Applicable

- Facility measures

Provide local exhaust ventilation so that dust in the air may not exceed the exposure limits in the above table.

It is to be noted that the management concentration of cobalt (and its inorganic compounds) is to be 0.02 mg/m<sup>3</sup> in accordance with the working environment assessment standard by the Japanese Minister of Health, Labour and Welfare under paragraph (2), Article 65-2 of the Industrial Safety and Health Act in Japan.

In addition, for cobalt (and its inorganic compounds) in storage or handling, take the necessary action conforming to the Ordinance on Prevention of Hazards due to Specified Chemical Substances.

### Protection Measures

- Respiratory Protection: Dust-proof respirators and respiratory protective equipment are recommended.
- Hand Protection: Protective gloves for dust are recommended.
- Eye/Face Protection: Eye/Face protections for dust are recommended.
- Skin/Body Protection: Avoid direct skin contact.  
Clean up deposited dust on clothing, rags, etc. by washing or absorbing it with suitable filters, but not by whisking it off. Clothing exposed to dust should be replaced with new clothing.

## 9. Physical and Chemical Properties

|                                                                                                                            |                                                                                                                 |
|----------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
| Physical State:                                                                                                            | Solid state                                                                                                     |
| Color:                                                                                                                     | Dark gray color<br>(In case of the coated or surface treated Ceramic, the appearance color is often different.) |
| Odor:                                                                                                                      | Odorless                                                                                                        |
| Melting/Freezing Point:                                                                                                    | No data available                                                                                               |
| Boiling or Initial Boiling Point and Boiling Range:                                                                        | No data available                                                                                               |
| Flammability, Explosion Limits, Flammability Limit, Flash Point, Spontaneous Ignition Temperature, Resolution Temperature: | No data available                                                                                               |
| pH:                                                                                                                        | No data available                                                                                               |
| Kinematic Viscosity:                                                                                                       | No data available                                                                                               |
| Solubility:                                                                                                                | Insoluble                                                                                                       |
| Vapor Pressure:                                                                                                            | No data available                                                                                               |
| Density and/or Relative Density:                                                                                           | 11.0 to 15.5                                                                                                    |
| Relative Gas Density:                                                                                                      | No data available                                                                                               |
| Particle Properties:                                                                                                       | No data available                                                                                               |

## 10. Stability and Reactivity

A grain of dust which occurs from Ceramic producing process is very fine and under the specific conditions in which the dusts are mixed with grinding oil with low flash point, it is possible to become pyrophoric. If dust under very flammable conditions is dispersed in the air, it is possible to explode.

The individual metal ingredients (cobalt, nickel, and chromium) for composing the Ceramic have the following information about stability and reactivity under specific conditions.

- Stability and reactivity of cobalt alone is below.  
(When cobalt is included as a metal ingredient of Ceramic)

|                                   |                                                                                                                                                                                                                                                                    |
|-----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Reactivity, chemical stability:   | <ul style="list-style-type: none"> <li>Stable to heat and contact with water.</li> </ul>                                                                                                                                                                           |
| Hazardous reactions:              | <ul style="list-style-type: none"> <li>Ignites spontaneously in air.</li> <li>Reacts with strong oxidizing agents.</li> <li>Reacts violently with oxygen, posing a risk of fire or explosion.</li> <li>Reacts violently with acid to generate hydrogen.</li> </ul> |
| Conditions to avoid:              | <ul style="list-style-type: none"> <li>Contact with incompatible materials.</li> </ul>                                                                                                                                                                             |
| Incompatible materials:           | <ul style="list-style-type: none"> <li>Strong oxidizing agents, acid.</li> </ul>                                                                                                                                                                                   |
| Hazardous decomposition products: | <ul style="list-style-type: none"> <li>By combustion, cobalt oxide and fumes of cobalt oxide may occur.</li> </ul>                                                                                                                                                 |

- Stability and reactivity of nickel alone is below.  
(When nickel is included as a metal ingredient of Ceramic)

|                                   |                                                                                                                                                                                                                                                                                         |
|-----------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Reactivity, chemical stability:   | <ul style="list-style-type: none"> <li>It is considered stable in storage and handling in accordance with the laws and regulations.</li> </ul>                                                                                                                                          |
| Hazardous reactions:              | <ul style="list-style-type: none"> <li>Although metal nickel is usually stabilized against oxidation by the oxide film, fresh metal surfaces without oxide film is rapidly oxidized by air. Therefore, there is a risk of ignition in the air for fresh metal nickel powder.</li> </ul> |
| Conditions to avoid:              | <ul style="list-style-type: none"> <li>No data available</li> </ul>                                                                                                                                                                                                                     |
| Hazardous decomposition products: | <ul style="list-style-type: none"> <li>No data available</li> </ul>                                                                                                                                                                                                                     |

- Stability and reactivity of chromium alone is below.  
(When chromium is included as a metal ingredient of Ceramic)

|                                   |                                                                                                                                                                                                                                                                                 |
|-----------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Reactivity, chemical stability:   | <ul style="list-style-type: none"> <li>Stable under normal handling conditions.</li> </ul>                                                                                                                                                                                      |
| Hazardous reactions:              | <ul style="list-style-type: none"> <li>Reacts violently with strong oxidizing agents such as hydrogen peroxide, posing a risk of fire or explosion.</li> </ul>                                                                                                                  |
| Conditions to avoid:              | <ul style="list-style-type: none"> <li>Reacts with dilute hydrochloric acid and dilute sulfuric acid.</li> <li>Incompatible with alkalis and alkaline carbonates.</li> <li>When mixed with air in powder or granular form, there is a possibility of dust explosion.</li> </ul> |
| Incompatible materials:           | <ul style="list-style-type: none"> <li>Strong oxidizing agents, dilute hydrochloric acid, dilute sulfuric acid, alkali, alkali carbonate.</li> </ul>                                                                                                                            |
| Hazardous decomposition products: | <ul style="list-style-type: none"> <li>During combustion, there can be irritating or toxic fumes and gases.</li> </ul>                                                                                                                                                          |

## 11. Toxicological Information

|                                                     |                                                                                                              |
|-----------------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| Acute Toxicity:                                     | No data available on Ceramic                                                                                 |
| Skin Corrosion/Irritation:                          | No data available on Ceramic                                                                                 |
| Serious eye damage/Eye irritation:                  | No data available on Ceramic                                                                                 |
| Respiratory or Skin Sensitization:                  | No data available on Ceramic                                                                                 |
| Germ Cell Mutagenicity:                             | No data available on Ceramic                                                                                 |
| Carcinogenicity:                                    | Cobalt powder coexisting with tungsten carbide is IARC Group 2A. Suspected to be a human carcinogen. (Ref.1) |
| Reproductive Toxicity:                              | No data available on Ceramic                                                                                 |
| Specific Target Organ Toxicity (Single Exposure):   | No data available on Ceramic                                                                                 |
| Specific Target Organ Toxicity (Repeated Exposure): | No data available on Ceramic                                                                                 |
| Aspiration Hazard:                                  | No data available on Ceramic                                                                                 |

## 12. Ecological Information

### Ecotoxicity, Persistence/Degradability, Bioaccumulation, Mobility in soil, Hazardous to the ozone layer

- No data available on Ceramic

## 13. Disposal Considerations

### Safe and environmentally desirable disposal or recycle method

- The main ingredients such as tungsten carbide, cobalt, nickel are rare metals, so it is desirable to collect and recycle them.
- For disposal, comply with the applicable laws and regulations regarding industrial waste.

## 14. Transport Information

### International Regulations

UN Number: Not applicable  
Proper Shipping: Not applicable  
Name:  
UN Hazard Class: Not applicable  
Packing Group: Not applicable  
Marine Pollutant: Not applicable

- ※ When transporting a powder of metal ingredients (cobalt, nickel) for composing the Ceramic, there is a possibility that it is necessary to take appropriate action in accordance with the relevant provisions established by IMO (International Maritime Organization), ICAO (International Civil Aviation Organization), IATA (International Air Transport Association).

### Domestic Regulations

Land Regulatory Information: In accordance with the Fire Service Act/ the Road Act  
Marine Transportation Information: In accordance with the Ship Safety Act/ the Act on Port Regulations  
Marine Pollutant: Not applicable  
Aviation Transportation Information: In accordance with the Civil Aeronautics Act

- ※ When transporting a powder of metal ingredients (cobalt, nickel) for composing the Ceramic, there is a possibility that it is necessary to take appropriate action in accordance with the relevant provisions of the Ship Safety Act and the Civil Aeronautics Act.

### Special Safety Measures for Transportation and Transportation Method

When transporting the dust which occurs from Ceramic producing process, make sure that there is no damage or corrosion or leakage of the container, to ensure implementation of the prevention of collapse of cargo.

## 15. Regulatory Information

### Name and Information of Applicable Regulatory

- Law for Pollutant Release and Transfer Register (PRTR)
  - Chromium and trivalent chromium compounds
  - Cerium and its compounds
  - Silicon carbide
  - Cobalt and its compounds
  - Nickel
  - Nickel compounds
- Industrial Safety and Health Law:
  - Dangerous or Harmful Substances to be notified of their names
  - Mixture with aluminum trioxide
  - Zirconium compounds
  - Yttrium and its compounds

Chromium and its compounds

Silicon carbide

Cobalt and its compounds

Nickel and its compounds

- Ordinance on Prevention of Hazards due to Specified Chemical Substances:  
Controlled Class 2 Substances  
Cobalt and its inorganic compounds

## 16. Other Information

### Other Hazardous Information

- If a large amount of dust containing cobalt is inhaled, blood, heart, thyroid gland, and spleen disorders may result. (Ref.2)
- It is reported that repeated or long-term contact with cobalt, nickel, nickel oxide, chromium or zirconium oxide may affect skin, respiratory organs, heart, etc. (Ref.3 to 6)
- Inhalation of high concentrations of aluminum oxide dust may irritate the eyes and upper respiratory tract. (Ref.4)
- Repeated or long-term inhalation and exposure of aluminum oxide may cause effects on the central nervous system. (Ref.4)
- Zirconium oxide can cause dizziness, increased perspiration, decreased capillary resistance, increased warmth and pain sensation, granuloma of the skin, irritating symptoms of mild respiratory organs. (Ref.5)
- Magnesium oxide irritates the eyes and nose. Also, inhaling fumes may cause metal fume fever. (Ref.4)

The carcinogenicity of the metal ingredients is as follows.

|                         |                                                                |                                                                                                                     |
|-------------------------|----------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|
| Cobalt metal            | ACGIH                                                          | A3: Confirmed to be carcinogenic to animals, but relevance to humans is unknown                                     |
|                         | IARC                                                           | 2B: Possibly carcinogenic to humans                                                                                 |
|                         | Japan Society for Occupational Health                          | 2B: The substance has been determined to be possibly carcinogenic to humans (with relatively insufficient evidence) |
| Nickel metal            | ACGIH                                                          | A5: Not suspected as a human carcinogen                                                                             |
|                         | IARC                                                           | 2B: Possibly carcinogenic to humans                                                                                 |
|                         | Japan Society for Occupational Health                          | 2B: The substance has been determined to be possibly carcinogenic to humans (with relatively insufficient evidence) |
| Chromium metal          | IARC                                                           | 3: Not classifiable as to its carcinogenicity to humans                                                             |
| Nickel oxide            | ACGIH                                                          | A1: Confirmed human carcinogen                                                                                      |
|                         | IARC                                                           | 1: There is evidence that it is a human carcinogen.                                                                 |
|                         | Japan Society for Occupational Health                          | Probably carcinogenic to humans. (with relatively insufficient evidence)                                            |
| Chromium metal          | IARC                                                           | 3: Not classifiable as to its carcinogenicity to humans                                                             |
| Ceramic fiber (whisker) | IARC                                                           | 2B: Possibly carcinogenic to humans                                                                                 |
| *ACGIH:                 | American Conference of Governmental Industrial Hygienists Inc. |                                                                                                                     |
| *IARC:                  | International Agency for Research on Cancer                    |                                                                                                                     |

### Disclaimer

The contents of this SDS are based on material and information available as of today and may be revised due to knowledge newly obtained. The values of concentration, physical/chemical properties are not guaranteed. In addition, the precautions described herein apply only to normal uses, and thus safety cannot be guaranteed.

### Reference URL

- Ministry of Economy, Trade and Industry: <http://www.meti.go.jp/>
- Ministry of the Environment: <http://www.env.go.jp/>
- Ministry of Health, Labour and Welfare: <http://www.mhlw.go.jp/>
- Japan Industrial Safety and Health Association: <http://www.jaish.gr.jp/>

- International Agency for Research on Cancer: <http://monographs.iarc.fr/>
- International Chemical Safety Cards: <http://www.nihs.go.jp/ICSC/>
- National Institute of Technology and Evaluation: <http://www.safe.nite.go.jp/ghs/list.html>

**Reference Documents**

- (1) IARC Monographs on the Evaluation of Carcinogenic Risks to Humans, vol.86 (2006).
- (2) Food & Drug Research Laboratories, study No.8005B (4.11.84).
- (3) T. Shirakawa et al., Chest. 95, 29 (1989).
- (4) International Chemical Safety Cards (cobalt, chromium, nickel).
- (5) The Guide to Chemical Hazards (edited by Japan Industrial Safety & Health Association)
- (6) A. O. Bech et al., Brit. J. Ind., 19, 239 (1962).

**Revision History**

|                |            |
|----------------|------------|
| First edition  | 3/Jun/2022 |
| First revision | 5/Sep/2024 |
|                |            |
|                |            |